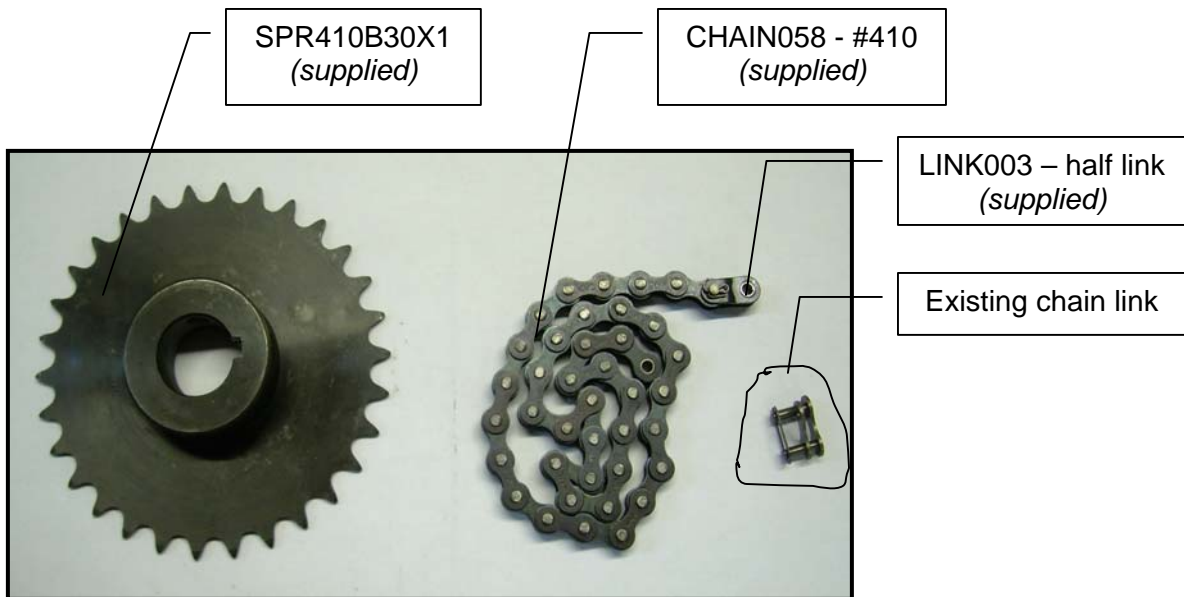


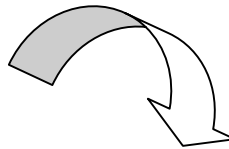
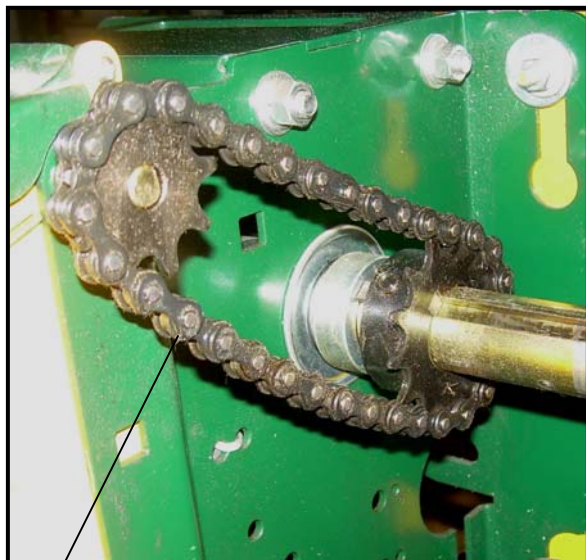
# Limit Shaft Speed-up on Field Modifications

## MODKIT112 (for Opera line)

### Parts required & supplied



### Step 1: Remove the limit chain and drive sprocket from operator output shaft.

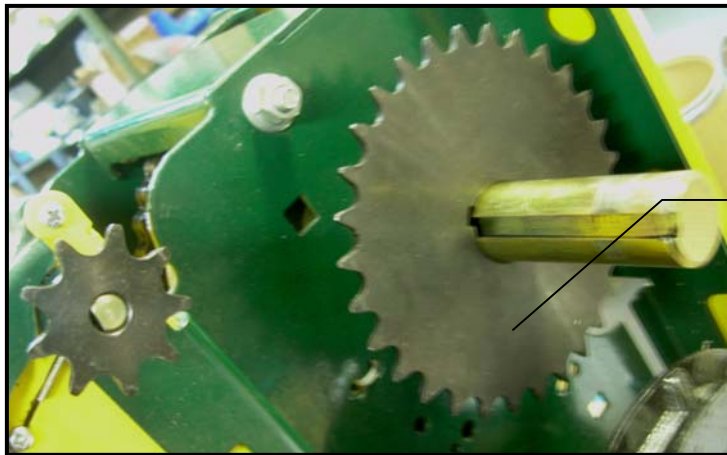


Limit chain

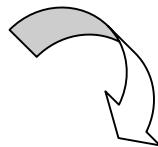
Drive sprocket



**Step 2: Mount speed-up sprocket and limit chain.**



SPR410B30X1



CHAIN058 - #410

Align both sprockets and tighten the setscrews on drive sprocket.

